## Lesson Planning Name of Faculty :Sudha Rani Dicipline : Mechanical Engg. Subject : MATERIALS & METALLURGY Lesson Plan duration :48 Hours Work load (Lecture/Practical) per week (in hours): 3L and 2P

|      | Theory         |  |   |         |  |
|------|----------------|--|---|---------|--|
| Week | Lecture<br>day | Topic(Including assignment/test)                                       | Торіс   | Remarks |  |
|      |                | UNIT - 01, Introduction  | 1. Classification of about   25 specimens of   materials/machine parts   into   (i) Metals and non metals   (ii) Metals and alloys   (iii) Ferrous and non   ferrous metals   (iv) Ferrous and non   ferrous alloys   2. Given a set of specimen   of metals and alloys   (copper, brass, aluminium,   cast iron,   HSS, Gun metal); identify |         |  |
| 1    | 1              | Material, Engineering materials, History/Timeline of Material Origin,  |   |         |  |
| 1    | 2              | Scope of Material Science, Overview of different engineering materials |   |         |  |
|      | 3              | applications, Importance, Classification of materials,                 |   |         |  |
| 2    | 4              | Assignment-I   |   |         |  |
|      | 5              | Mechanical properties of various materials,                            |   |         |  |
|      | 6              | Present and future needs of materials                                  |   |         |  |
|      |                | UNIT-02, Crystallography   |   |         |  |
| 3    | 7              | Fundamentals: Crystalline solid and amorphous solid, Unit Cell         |   |         |  |
| 5    | 8              | Space Lattice, Arrangement of atoms in Simple Cubic Crystals           |   |         |  |
|      | 9              | BCC, FCC and HCP Crystals, Number of atoms per unit                    |   |         |  |
|      | 10             | Defects/Imperfections, types   |   |         |  |
| 4    | 11             | effects in Solid materials.  |   |         |  |
| 4    | 12             | Overview of deformation behaviour and its mechanisms,                  |   |         |  |
|      |                | UNIT-03, Metallurgy  | and indicate the various  |         |  |
|      | 13             | Introduction, Cooling curves of pure metals,                           | properties possessed by   |         |  |
| -    | 14             | Sessional-I  | them.   |         |  |
| 5    | 15             | dendritic solidification of metals,                                    | 3. a) Study of heat   |         |  |
|      |                | UNIT-04, Metals And Alloys   | treatment furnace.  |         |  |
|      | 16             | Ferrous Metals: Different iron ores                                    | b) Study of a   |         |  |
| 6    | 17             | Assignment-II  | 4. Study of a metallurgical<br>microscope and a<br>specimen polishing<br>machine.<br>5. To prepare specimens  |         |  |
|      | 18             | PTM  |   |         |  |
|      | 19             | allotropic forms of iron- Alpha, Delta,                                |   |         |  |
| 7    | 20             | Gamma. Basic process of manufacturing of pig iron and steel-making.    |   |         |  |
|      | 21             | Cast Iron: Properties, types of Cast Iron, manufacture and their use.  |   |         |  |
|      | 22             | Classification of plain carbon steels,                                 | of following materials for  |         |  |
| 8    | 23             | Properties and application of different types of Plain Carbon Steels   | microscopic examination   |         |  |
|      | 24             | Effect of various alloying elements on properties of steel,            | and to  |         |  |
|      | 25             | (high speed steel, stainless steel, silicon steel, spring steel)       | Examine the   |         |  |
| 9    | 26             | Concept of moment of resistance  | microstructure of the specimens of following  |         |  |
| -    | 27             | Non Ferrous Materials: Properties and uses of Copper                   | materials At least any  | -       |  |
|      | 28             | Sessional-II   | two)i) Brass ii) Copper iii)  |         |  |
|      | 20             | Revision   | Cast Iron , iv) Mild Steel  |         |  |
| 10   |                | UNIT-05, Heat Treatment  | 6. To anneal a given  |         |  |
|      | 30             | Definition and objectives of heat treatment,                           | specimen and find out   |         |  |
|      | 31             | Formation and decomposition of Austenite                               | difference in hardness as a   |         |  |
| 11   | 32             | Martensitic Transformation. Various heat treatment processes-          | result of annealing.<br>7. To normalize a given   |         |  |
|      | 33             | PTM  |   |         |  |
|      | 34             | carburizing, nitriding, cyaniding. Hardenability of Steels,            | specimen and to find out  |         |  |

| 12 | 35 | Types of heat treatment furnaces (only basic idea),         | the difference in hardness<br>as a result of normalizing. |
|----|----|---|---|
|    | 36 | measurement of temperature of furnaces.                     | as a result of normalizing.                               |
|    | 37 |   | 8. To harden and temper a                                 |
| 13 | 38 |   | specimen and to find out                                  |
|    | 39 | Assignment-III  | the difference in hardness                                |
|    |    | UNIT-06,Advanced Materials                                  | due to tempering.   |
| 14 | 40 | Heat Insulating materials- Asbestos, glasswool, thermocole. |   |
| 14 | 41 | Ceramics-Classification, properties, applications           |   |
|    | 42 | Refractory materials –Dolomite, porcelain.                  |   |
|    | 43 | Revision  | 9. Demo of welding  |
| 15 | 44 | Revision  | defects like sensitization                                |
|    | 45 | Revision  | and microfissure in stainless steel.                      |
|    | 46 | Revision  | stanness steel.   |
| 16 | 47 | Revision  |   |
|    | 48 | Revision  |   |